



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	871	8338A 3	CYLINDER BLOCK/CRANKCASE	1	
2	27	53650	GASKET, CRANKCASE TO CYLI	2	2
3		56029	COVER, STARTER MOTOR(UPI	1	
4	10	31984	SCREW, COVER TO CRANKCA	1	
4	10	35385	SCREW, COVER TO CRANKCA	1	
5	13	26993	LOCKWASHER, COVER SCREW	4	
6		76867	COVER, STARTER MOTOR (LO	1	
7	10	73279	SCREW, COVER TO CRANKCA	1	
7	10	73658	SCREW, COVER TO CRANKCA	1	
8	16	64281	STUD, CRANKCASE TO DRIVE	2	(1-7/8")
9	17	20033	PIN, DOWEL-CRANKCASE TO C	2	
10	17	63779	PIN, DOWEL-CYLINDER BLOCK	2	
11		66517	RESTRICTOR, CRANKCASE BL	3	
12	16	64282	STUD, CYLINDER BLOCK TO E	6	
13	10	57841	SCREW, CRANKCASE TO CYLIN	2	
13	10	74824	SCREW, CRANKCASE TO CYLIN	2	
13	10	73657	SCREW, CRANKCASE TO CYLIN	12	
14	10	20359	SCREW, CENTER MAIN BEARIN	1	
15	14	20091	TAB WASHER, BEARING LOCKI	1	
16	21	42866	CHECK VALVE, BLEED HOSE-TO	1	
17	32	99387 79	HOSE ,CYLINDER BLEED (15-1/2	1	
18	21	42867	CHECK VALVE,BLEED HOSE-BOT	1	
19	22	99664	ELBOW	1	BALANCE HOSE TO CYLINDER I
20	32	99127109	HOSE ASSEMBLY, BALANCE (6-1	1	
21	22	13034 2	TEE,BALANCE HOSE TO CYLIND	1	
22	32	99387 79	HOSE ,BALANCE (5")	1	
23	22	65857	FITTING, AIR INLET COVER	1	
24	12	25970	WASHER, POWERHEAD STUDS	8	
25	11	69254	NUT, POWERHEAD STUDS	2	
25	11	34932	NUT, POWERHEAD STUDS	6	